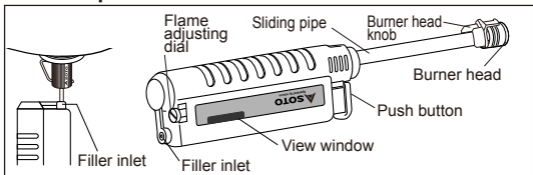



Name of parts

Filling with gas

(Recommendation: Use SOTO's OD-TRC, Fill Adaptor to fill with gas. Gas lighter cartridge may also be used to refill.)

1. Turn bottom of the unit up. Insert tip section of the Fill Adaptor and push lightly to fill with gas. Filling takes a few seconds.
2. Watch for any leakage of gas after filled.
 - ※Never fill product near a heat source.
 - ※Always fill product with gas when cartridge is empty.

How to use the product

1. Press center of igniter forward with thumb. Press igniter down with thumb and ignite the flame. When not ignited, repeat this process slowly.
2. Use flame adjusting dial to control the size of flame.
3. Release the button to extinguish the flame.
4. Hold burner head knob when sliding out or retracting the burner head.

 **CAUTION**

When extinguishing the flame, there may be a delay before the flame completely extinguishes. Stow unit after the flame is completely extinguished and cooled off. If a delay is encountered when extinguishing the flame, turn the flame adjusting dial clockwise (toward the minus position) to adjust fuel output. Remember to adjust dial after the unit is completely extinguished and cooled off. The unit may not ignite under colder temperatures or altitudes above 5,000ft./1,500m.

Cautions and Warnings

1. Never ignite the Pocket Torch XT when it is facing any part of your body. Failure to comply with this warning may cause serious burns or damage to your body. Do not use this unit as a cigarette lighter.
 - CAUTION: Flame may be hard to see.**
2. When stowing the unit, avoid direct sunlight and all heat sources.
3. Be sure to stow the unit after completely extinguished.
4. Never disassemble or modify the unit. Never try to fix the unit when broken. Such actions may cause serious damage to your body or may cause a fire. Never use this unit with other products or parts. Failure to follow these instructions may void the warranty.

 **WARNING**

Tip section of the Pocket Torch XT can be extremely hot during and after use. Always keep the hot tip section away from your body. Be sure to hold burner head knob when sliding out or retracting the burner head.

Continuous use of the unit is a maximum of one minute.

Never use the unit continuously for more than one minute. Use of the unit for more than one minute may overheat the burner head which may cause burns to the body or deformation and breakage of the unit.

 **WARNING - CONTENTS UNDER PRESSURE**

CAUTION: Do not puncture or incinerate container. Do not expose to heat or store at temperatures above 120 °F / 49°C. Keep out of the reach of children.

Specifications:

Size: 1.38 inches x 0.71 inches x
4.33 inches to 7.28 inches
(when extended)(35mm x
18mm x 110 to 185mm)

Weight: 1.94oz (55g)

Burner head: 14mm (OD)

Flame: Super fine centralized flame


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